

**PROCESS FOR THE PURIFICATION OF TOLUENE  
DIISOCYANATE INCORPORATING A DIVIDING-WALL DISTILLATION COLUMN  
FOR THE FINAL PURIFICATION**

**ABSTRACT OF THE DISCLOSURE**

Toluene diisocyanate is recovered from a crude distillation feed ~~comprising~~ containing less than 2% by weight of phosgene by

(a) fractionating the crude distillation feed ~~comprising~~ containing less than 2% by weight of phosgene to remove the solvent and optionally the reaction residues to produce a crude toluene diisocyanate feed ~~comprising~~ containing less than 20% by weight of solvent and

(b) separating the crude toluene diisocyanate feed ~~comprising~~ containing less than 20% by weight of solvent in a divided-wall distillation column into four product fractions P1 – P4.

P1 is a vapor phase low-boiler and solvent-enriched gas stream;

P2 is a low-boiler and solvent-enriched product;

P3 is a high boiler-enriched bottoms product ~~comprising~~ containing toluene diisocyanate and

P4 is a toluene diisocyanate product stream lean in low-boilers, high-boilers and reaction residues.